

# Fe-Nd-Sb (Iron-Neodymium-Antimony)

V. Raghavan

Recently, [2007Zen] determined an isothermal section for this ternary system at 500 °C, which depicts five ternary compounds.

## Binary Systems

The Fe-Nd phase diagram depicts two intermediate phases:  $\text{Fe}_{17}\text{Nd}_2$  ( $\text{Th}_2\text{Zn}_{17}$ -type rhombohedral) and  $\text{Fe}_{17}\text{Nd}_5$  (hexagonal, space group  $P6_3/mcm$ ). The Fe-Sb phase diagram [1997Ric] has two intermediate phases:  $\text{FeSb}_{1-x}$  (41–49 at.% Sb;  $B8_1$ , NiAs-type hexagonal) and  $\text{FeSb}_2$  ( $C18$ , marcasite-type orthorhombic). The Nd-Sb phase diagram [1992Cac] has the following intermediate phases:  $\text{Nd}_2\text{Sb}$  ( $\text{La}_2\text{Sb}$ -type tetragonal),  $\text{Nd}_5\text{Sb}_3$  ( $D8_8$ ,  $\text{Mn}_5\text{Si}_3$ -type hexagonal),  $\text{Nd}_4\text{Sb}_3$  ( $D7_3$ ,  $\text{Th}_3\text{P}_4$ -type cubic),  $\text{NdSb}$  ( $B1$ , NaCl-type cubic), and  $\text{NdSb}_2$  ( $\text{SmSb}_2$ -type orthorhombic).

## Ternary Compounds

Table 1 lists the structural characteristics of the five ternary compounds of this system:  $\text{Nd}_6\text{Fe}_{13}\text{Sb}$  ( $\tau_1$  or A),  $\sim\text{NdFe}_{2.5}\text{Sb}_2$  ( $\tau_2$  or B),  $\text{NdFe}_{1-x}\text{Sb}_2$  ( $\tau_3$  or C) ( $x \sim 0.35$ ),  $\text{NdFeSb}_3$  ( $\tau_4$  or D), and  $\text{NdFe}_4\text{Sb}_{12}$  ( $\tau_5$  or E) [2007Zen]. The

notation  $\tau_1$ ,  $\tau_2$ , etc. is adopted here in place of the symbols A, B, etc. used by [2007Zen]. The compounds found for the first time by [2007Zen] are  $\tau_2$  (B) and  $\tau_4$  (D).

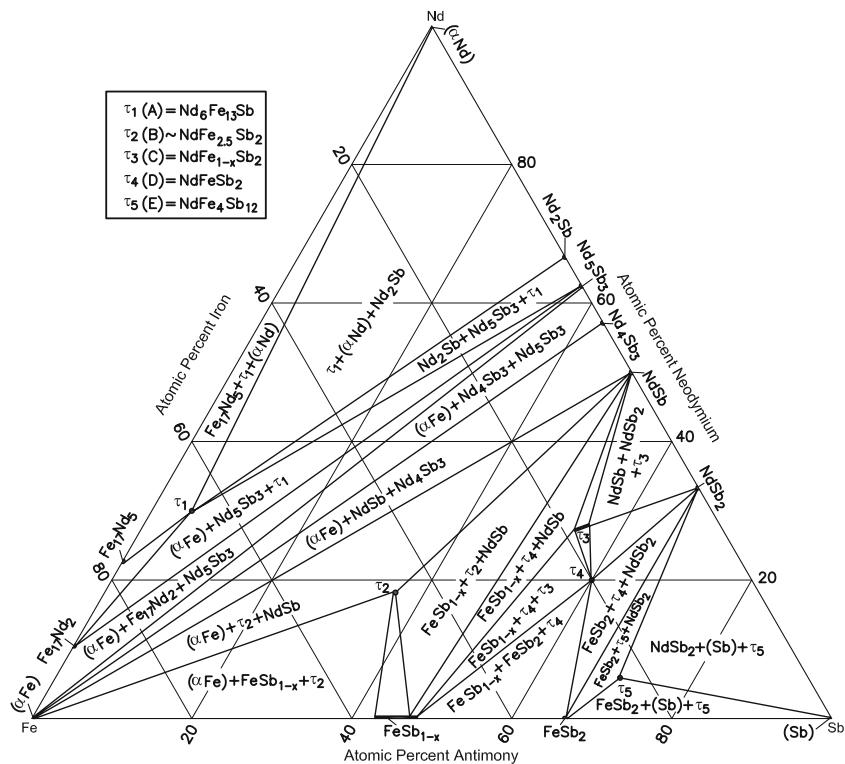
## Isothermal Sections

With starting metals of 99.9% Fe, 99.8% Nd, and 99.95% Sb, [2007Zen] arc-melted or induction-melted alloys under Ar atm. The final anneal at 500 °C for 200 h was followed by quenching in liquid nitrogen. The phase equilibria were studied with x-ray powder diffraction and scanning electron microscope equipped with energy dispersive analysis. The isothermal section constructed by [2007Zen] is redrawn in Fig. 1. No solubility of the third component in the binary compounds of the system was found.

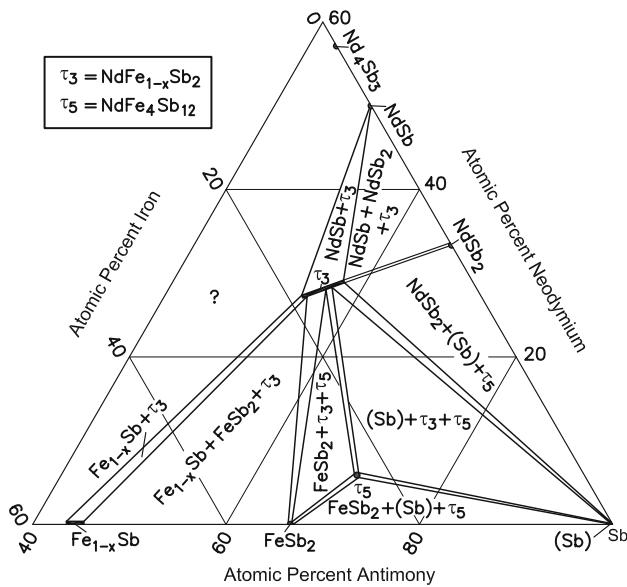
The FeSb-Sb-NdSb region of the system was investigated at 597 °C by [1999Sol]. With starting metals of purity of 99.99% Fe, 99.9% Nd, and 99.999% Sb, [1999Sol] arc-melted under Ar atm alloy samples, which were annealed at 597 °C for 2 weeks and quenched in water. The phase equilibria were studied with X-ray powder diffraction. The isothermal section at 597 °C (870 K) constructed by [1999Sol] for the  $\text{FeSb}_{1-x}\text{-Sb-NdSb}$  region is redrawn in Fig. 2. The ternary phases  $\tau_3$  ( $\text{NdFe}_{1-x}\text{Sb}_2$ ) and  $\tau_5$

**Table 1** Fe-Nd-Sb crystal structure and lattice parameter data [2007Zen]

Phase	Composition, at.%	Pearson symbol	Space group	Prototype	Lattice parameter, nm
$\text{Nd}_6\text{Fe}_{13}\text{Sb}$ ( $\tau_1$ or A)	65 Fe 30 Nd 5 Sb	...	$I4/mcm$	$\text{Co}_{11}\text{Ga}_3\text{La}_6$	$a = 0.80903$ $c = 2.31923$
$\sim\text{NdFe}_{2.5}\text{Sb}_2$ ( $\tau_2$ or B)	45.4 Fe 18.2 Nd 36.4 Sb	...	...	...	...
$\text{NdFe}_{1-x}\text{Sb}_2$ ( $\tau_3$ or C)	$\text{Fe} \sim 18$ Nd $\sim 27$ Sb $\sim 55$	$tP8$	$P4/nmm$	$\text{CuSi}_2\text{Zr}$	$a = 0.43514$ $c = 0.96518$
$\text{NdFeSb}_3$ ( $\tau_4$ or D)	20 Fe 20 Nd 60 Sb	...	$Pbcm$	$\text{CeNiSb}_3$	$a = 1.26823$ $b = 0.61670$ $c = 1.81850$
$\text{NdFe}_4\text{Sb}_{12}$ ( $\tau_5$ or E)	23.5 Fe 5.9 Nd 70.6 Sb	$cI34$	$Im\bar{3}$	$\text{Fe}_4\text{LaP}_{12}$	$a = 0.9130$



**Fig. 1** Fe-Nd-Sb isothermal section at 500 °C [2007Zen]. Narrow two-phase regions are omitted



**Fig. 2** Fe-Nd-Sb isothermal section at 597 °C [1999Sol]

(NdFe<sub>4</sub>Sb<sub>12</sub>) are present. The ternary compound τ<sub>4</sub> (NdFeSb<sub>3</sub>), which falls within this region, was not found at 597 °C by [1999Sol]. The triangulations are different in Fig. 2, as compared with Fig. 1.

## References

- 1992Cac: G. Cacciamani, R. Ferro, and H.L. Lukas, Assessment of the Nd-Sb and Pr-Sb Binary Systems and Calculation of the Nd-Pr-Sb Ternary System, *Z. Metallkd.*, 1992, **83**(9), p 669-672
- 1997Ric: K.W. Richter and H. Ipser, Reinvestigation of the Binary Fe-Sb Phase Diagram, *J. Alloys Compd.*, 1997, **247**, p 247-249
- 1999Sol: P. Sologub and P. Salamatka, Isothermal Sections of the Nd-M-Sb Systems at 870 K (M = Cr, Fe, Co, Zn), *J. Alloys Compd.*, 1999, **285**, p L16-L18
- 2007Zen: L. Zeng, P. Qin, L. Nong, J. Zhang, and J. Liao, The 773 K Isothermal Section of the Nd-Fe-Sb Ternary System, *J. Alloys Compd.*, 2007, **437**, p 84-86